

2005 Excellence in Pollution Prevention Award for Continued Commitment to Environmental Protection

Millipore, Corporation – Jaffrey

In 2005, Millipore Corporation was presented with the "Excellence in Pollution Prevention Award" for continued commitment to environmental protection from the DES Pollution Prevention Program. Millipore's New Hampshire facility is located in Jaffrey and manufactures filtration devices that are used for high technology and high purity applications in pharmaceutical, biotechnology and life science industries. This ISO 14001-certified company has won the NH Governor's Award in 1999, 2001 and 2004. They also received honorable mentions in 2000 and 2002.

Millipore Corporation received the trophy made of 100 percent post-consumer glass at the 2005 Pollution Prevention Conference in Durham. The company was recognized for its sustained commitment to New Hampshire's environment and its staff's health. Millipore's management has dedicated resources to become better stewards of New Hampshire's resources.

"Millipore exemplifies the values and ongoing commitment needed to advance pollution prevention, protect the environment and improve its bottom line. The company serves as a role model for the New Hampshire business community and I congratulate them on this much deserved award," said Michael P. Nolin, DES Commissioner.

Between the years of 1999 and 2004, Millipore was recognized by the NHPPP for projects ranging from chemical reduction to energy conservation. Over the years, Millipore's environmental commitment has saved it nearly \$500,000 and reduced its impact on New Hampshire's environment.

Chemical reductions include a "methylene chloride usage reduction" project that resulted in reduced regulated air emissions to the community, chemical cost savings, and an improved consistent manufacturing process. A comprehensive solid waste recycling program has successfully diverted items such as pallets, paper and cardboard.

Water conservation efforts have included automatic valving, recycling waste water, and reusing production water in toilets/urinals. Over the years, Millipore has conserved millions of gallons of water and saved nearly \$100,000. Energy usage has also been reduced by modifying drying systems and by creating an energy conservation team. The team performs on-going evaluations of energy consumption within the facility.

"The employees of Millipore in Jaffrey are honored to be recognized with the 'Excellence in Pollution Prevention Award'. We have been successful at integrating the manufacturing of high quality, high value biotech products with programs that reduce the impact of our manufacturing operations on the environment. This strategy has also demonstrated that our environmental management system can actually improve our manufacturing operations by reducing costs associated with waste and the use of natural resources. This is part



From left to right: Sara Johnson, NHPPP Manager; Grace McGlynn, Director of Manufacturing Operations for the Jaffrey facility; Mike Walls, DES Assistant Commissioner; Steven Dark, Environmental Health and Safety Manager for the Jaffrey facility; David Newman, Director of Environmental Health and Safety for Millipore Corporation.

of our culture and we believe it is the right approach for our business, the community, as well as the environment," said Steven Dark, Millipore's Environmental Health and Safety Manager.

The development of staff teams, annual environmental reports, and on-going environmental commitment shows Millipore's dedication to the community, staff and the environment. DES congratulates and thanks Millipore for its continued devotion to New Hampshire's environment.